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# USER MANUAL

**MODEL NUMBER:  
FI-TL  
AND RELATED UNITS**

**Wall Mounted Twin Line Foam Unit**

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**English (Original Instructions)**

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## READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

# WARNING



**Read this manual completely and understand the machine before operating or servicing it.**

- Read all instructions before installing or operating unit.
- Always wear appropriate personal protective equipment (PPE) when operating or servicing unit.
- Always follow all chemical safety precautions and handling instructions provided by the chemical manufacturer and Material Safety Data Sheet (MSDS).
- If this unit is modified or serviced with parts not listed in this manual, the unit may not operate correctly.
- Never point the discharge wand at yourself, another person, or any object you do not want covered in chemical.
- Always depressurize unit after use (as described in the After Use Instructions). Always store unit depressurized, with the trigger handle in the closed position.
- Do not exceed an incoming air pressure of 100 psi (7 bar).
- Do not exceed a fluid temperature of 100°F (37°C).
- Always flush the unit with fresh water for 2-4 minutes when switching from an alkaline to an acid or an acid to an alkaline.
- Only use clean and dry air. Air must be filtered and free of moisture or pump life will be diminished. If needed, install an air dryer before unit.
- Do not use an air lubricator before the unit.
- Never use unit with hydrocarbons or flammable products.

### PROTECT THE ENVIRONMENT

Please dispose of packaging materials, old machine components, and hazardous fluids in an environmentally safe way according to local waste disposal regulations.



Always remember to recycle.

\*Specifications and parts are subject to change without notice.

Options	
	Pump Seal Material
FI-TL	Santoprene (standard)
	Viton ( <b>V</b> )
	Kalrez ( <b>K</b> )
Add bold option codes to item number as shown. For standard options, no option code is needed.	
<b>Examples:</b>	
<ul style="list-style-type: none"> <li>• FI-TL (standard unit with Santoprene pump seals)</li> <li>• FI-TLV (unit with Viton pump seals)</li> </ul>	

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REQUIREMENTS	
Compressed air requirements	40-80 psi (3-5 bar) with 3-5 cfm (84.9-141 l/min)
Liquid temperature range	40-100°F (4.4-37°C)
Chemical compatibility	Chemical products used with this equipment must be formulated for this type of application and compatible with unit materials and pump seals. For more information on chemical compatibility, consult the manufacturer or MSDS for your product or contact our customer service department.

SPECIFICATIONS	
Power type	Compressed air
Chemical pickup type	Draws from pre-mixed solution
Number of products unit can draw from	One product
Suction line length/diameter	8 ft. (2.4 m) hose with 3/8 in. (9.5 mm) inside diameter)
Discharge hose diameter/length	25 ft. (7.6 m) twin line tubing, with 1/4 in. (6.35 mm) outside diameter (coiled and bonded)
Discharge wand/tip type	Polypropylene trigger handle with 50° fan tip
Output distance	4-6 feet (1.2-1.8 m)
Output volume	6 gal/min (22.7 l/min) of foam
Flow rate*	Less than 2 gal/min (7.6 l/min)
Pump seals	Santoprene, Viton, or Kalrez
*Dilution rates and flow rates given are based on chemical with viscosity of water and factory air pressure settings.	

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### Installation Instructions:

1. Remove all components from packaging.
2. Select desired area to mount the control box.  
Note: We recommend mounting the control box at a height of 8 feet or less. The chemical suction line must reach the bottom of the chemical container. The bottom of the chemical container should not be positioned higher than the bottom of the control box.
3. Attach the control box mounting feet to the back of the control box, using the 4 screws provided in the parts package.
4. Mount the control box to the wall using 4 of the screws and plastic anchors provided in the parts package.  
Note: To drill holes for the plastic anchors, use a 5/16 inch drill bit.
5. Connect the coiled tubing to the bulk heads - red tube to RED label, blue tube to BLUE label.
6. Connect the air inlet hose barb (HBSS1438) provided in the parts package to the air inlet valve (BVB14) located on the side of the control box. Then attach a 3/8 inch I.D. air line from your air compressor to the air inlet hose barb, and secure it with the smaller hose clamp provided in the parts package.

### Operation Instructions:

1. Follow all instructions from chemical manufacturer. Place the chemical suction line into a container of pre-mixed chemical solution.
2. With the discharge trigger handle (PSG12) in the closed position, open the air inlet valve (BVB14).
3. To start foaming, point discharge handle assembly at area you wish to foam and squeeze the trigger handle (PSG12) to begin foaming. Release the trigger handle to stop foaming.
4. While the unit is running and discharging product, adjust the needle valve (NV1032, NV1032HNDL, NV1032SETS), located inside the control box, as needed to regulate the wetness or dryness of the foam following the steps below:
  - a. Close needle valve completely in clockwise direction.
  - b. Open needle valve in counter-clockwise direction 2 complete turns.
  - c. Continue to open needle valve in ¼ turn increments, allowing 30 seconds between adjustments, until desired consistency of foam is achieved.

### After Use Instructions:

We recommend flushing the discharge hose and depressurizing the unit after each use.

1. Place the chemical suction line into a container of water.
2. With the unit running, squeeze the discharge trigger handle (PSG12), and allow the unit to be flushed with fresh water for approximately 2-4 minutes or until all chemical has been discharged from the system.
3. Shut off the air supply to the unit by closing the air inlet valve (BVB14).
4. Squeeze the trigger handle (PSG12) to relieve any pressure remaining in the unit.
5. Release the trigger handle (PSG12) after all pressure has been relieved from the unit. Store the unit with the trigger handle (PSG12) in the closed position.

### Maintenance Instructions:

To keep your foam unit operating properly, periodically perform the following maintenance procedures:

Note: Before performing any maintenance, ensure that the unit has been disconnected from the air supply and depressurized according to the "After Use Instructions" above.

- Inspect the pump (P56/P56K/P56V) for wear and leaks.
- Inspect all hoses and tubing for leaks or excessive wear. Make sure all hose clamps are in good condition and properly secured.
- Replace the filter (AFR25) located within the air regulator (R25) as needed. Clean by unthreading the air regulator bowl (ABR25) from the air regulator.
- Check the chemical suction line and strainer (STR14) for debris and clean as needed.
- Replace wadding (WAAD-.75) inside discharge wand as needed. Replace wadding by following steps below:
  1. Unthread wand (PW124-120) from trigger handle (PSG12).
  2. Remove the wadding (WAAD-.75) inside the wand and discard.
  3. Insert new wadding inside the wand.
  4. Thread the wand back onto the trigger handle.
- Drain the air compressor tank on a regular basis to help extend pump life. An air source with a high moisture content will accelerate pump wear. Note: If the air source has a high moisture content, you may wish to install a water separator (item number WS-20CFM, sold separately) before the unit.

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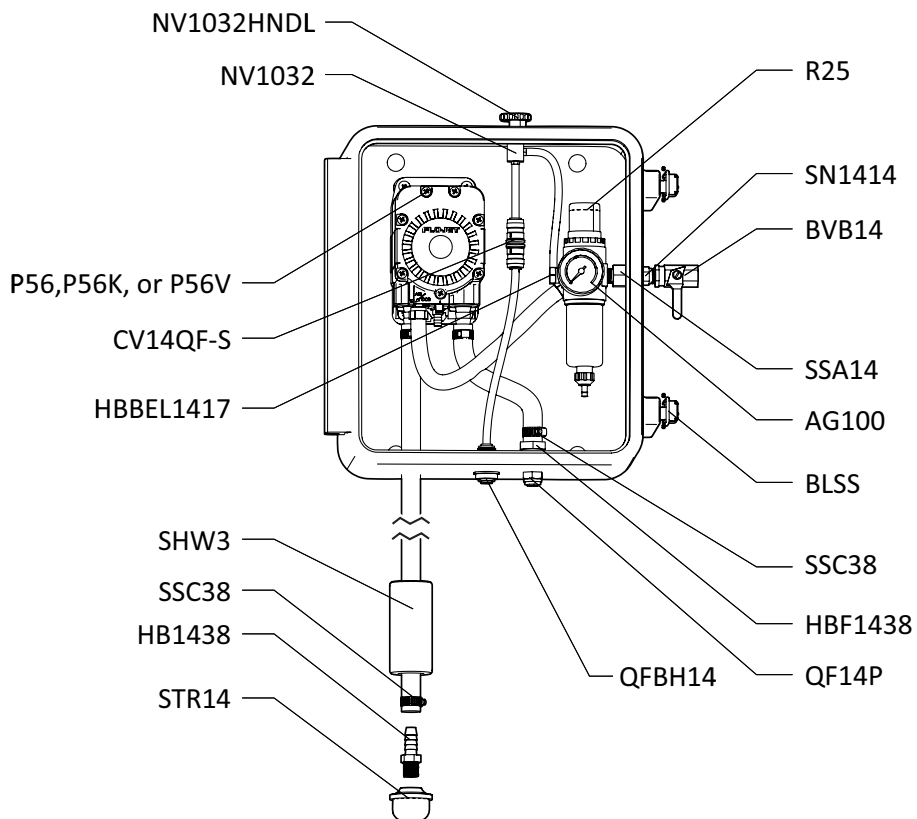
### Troubleshooting Instructions:

- Check to ensure that the discharge tubing has no kinks that could obstruct fluid flow.
- Check the air regulator bowl (ABR25) and air filter (AFR25) for debris such as water, oil, or rust particles. Clean by unthreading the air regulator bowl from the air regulator (R25).
- If the needle valve (NV1032, NV1032HNDL, NV1032SETS) is open too far, the pump (P56/P56K/P56V) may cycle improperly due to lack of air pressure. If this occurs, close and readjust the needle valve as described in Operation Instruction #4.
- Make sure proper foaming chemical and concentration are being used.
- Check the wadding (WAAD-.75) for debris or if material is compressed and not allowing chemical solution to flow through. Clean or replace as needed as described in Maintenance Instructions.
- If air passes through the pump (P56/P56K/P56V) without cycling, the pump needs to be replaced.
- If solution backs up into the air regulator bowl (ABR25), the check valve (CV14QF-S) needs to be replaced.
- If foam comes out wet, no matter where the needle valve (NV1032, NV1032HNDL, NV1032SETS) is positioned, the check valve (CV14QF-S) may need to be replaced.
- Check for proper air pressure on the air gauge (AG100). The air regulator (R25) is factory set at 50 psi (3.4 bar). Operating range is 40 to 80 psi (3 to 5 bar) with 5 to 10 CFM (141.64 to 283.30 l/min).
- If the unit operates at a reduced pressure:
  - o Check the air compressor supplying the unit. If the pressure is less than 40 psi, turn the unit off until the compressor can catch up.
  - o If the air supply is 50 psi (3.4 bar) or above, check the air gauge (AG100), which should read near 50 psi (3.4 bar). If the air gauge reads more or less than 50 psi (3.4 bar), adjust the pressure by turning the knob on the top of the air regulator (R25).
- Check the chemical suction line and strainer for debris or damage. Clean or replace as needed. To prevent damage to the unit, the strainer (STR14) must always be used.

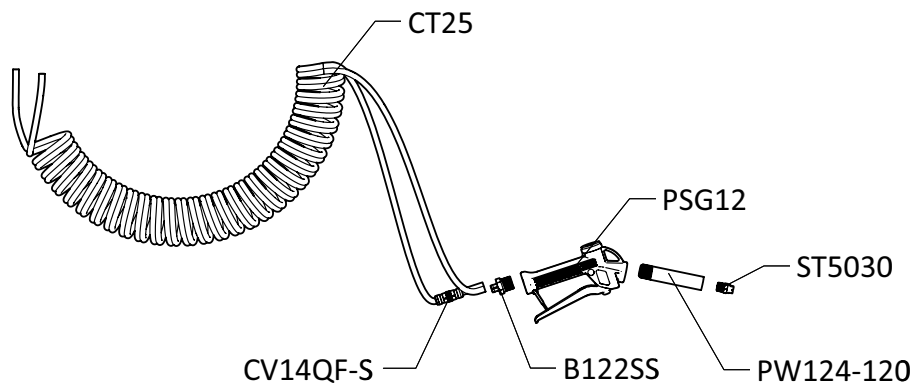
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### PARTS DIAGRAMS - UNITS WITH STANDARD FITTINGS

#### CONTROL BOX ASSEMBLY

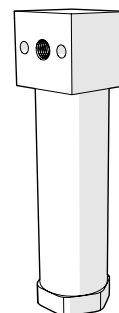


#### COILED TUBING AND FAN TIP FOAM WAND ASSEMBLY



#### OPTIONAL COMPONENT

WATER SEPARATOR  
ITEM NUMBER: WS-20CFM



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ITEM NUMBER	DESCRIPTION
AG100	1.5 INCH DRY MODEL 20 DUAL SCALE GAUGE
B103234	10-32 X 3/4 PHIL TRUSS MACH SCR 18-8
B122SS	1/2in S.S. MALE BY TWIN .170 BARB
BH142015	BUTTON HEAD SOCKET CAP - 1/4 - 20 x 1.5 STAINLESS STEEL
BKSS	BOX KEEPER STAINLESS STEEL
BLSS	Stainless Steel Latch
BVB14	AIR INLET VALVE - VA BRS 025-4F4F-BT, NICKEL
CT25	25ft COIL 1/4in POLY URETHANE RED/BLUE
CV14QF-S	1/4 INCH TUBE X 1/4 INCH TUBE QUICK FIT SMALL
EC14-2	OETIKER CLAMP 13.8
FWLG14	.569 ID X 1.28 OD X .08 THICK FLAT WASHER SS 18-8
H14B-H	1/4 INCH BLUE HOSE- GOODYEAR HORIZON - Available per ft.
H14BU	1/4in BLUE POLY URETHANE HOSE
H14C	1/4in ID CLEAR POLYVINYL TUBING - Available per ft. (3/8 in OD)
H38B-H	3/8 INCH BLUE GOODYEAR HORIZON HOSE - Available per ft.
HB1438	1/4in MPT X 3/8in HOSE BARB (PLASTIC)
HBB103217	10-32 B4 HOSE BARB
HBBEL1417	1/4in L BARBED FITTING - NICKEL PLATED
HBFB1438	1/4in FPT X 3/8in HOSE BARB - POLYPRO
HBSS1438	STAINLESS HOSE BARB 1/4 MPT X 3/8 BARB
HBSSEL1814	304 STAINLESS ELBOW 1/8 INCH NPT X 1/4 INCH HOSE BARB
NV1032	NEEDLE VALVE - NV2SV-B 6.5 TURN (271390)
NV1032HNDL	BLACK HANDLE FOR #6737990 NEEDLE VAL
NV1032SETS	SET SCREW FOR #5890640 HANDLE
P56	5700 PUMP WITH SANTOPRENE SEALS - INCLUDES HOSE BARBS, AIR FITTING, AND AIR PORT
P56K	5700 PUMP WITH KALREZ SEALS - INCLUDES HOSE BARBS, AIR FITTING, AND AIR PORT
P56V	5700 PUMP WITH VITON SEALS - INCLUDES HOSE BARBS, AIR FITTING, AND AIR PORT
20756103B	Polypro G57 Air Port x HB Straight, w/ Viton o-ring
HB14P	1/4in BRASS HB AIR FITTING /G57/P56
HB5638	HOSE BARB FOR P56 PUMP
HB5638K	HOSE BARB FOR P56K PUMP
HB5638V	HOSE BARB FOR P56V PUMP

PB1211-GSKT	3/32 INCH THICK GSKT WITH PSA
PB1211-P	GRAY POLY BOX 12 X 11 X 6
PBFT-SS	POLY BOX SS FOOT
PL1211-P	12X11 INCH POLYETHYLENE LID
PSG12	1/2 IN POLY SPRAY GUN WITH O-RING AND GRAY HANDLE & 316SS
PSGORV	PSG12 O RING
PW124-120	1/2in BLACK POLY PRO X 4in - SCH.120 - 1/2in MPTOE & 1/4in FPTOE
QF14P	MALE CON. 1/4in TUBE X 1/4in MPT POLYPROPYLENE
QFBH14	BULKHEAD 1/4in TUBE POLYPROPYLENE
R25	AIR REGULATOR - 1/4ft TWO PORT 1/8ft TWO PORT - INCLUDES FILTER AND BOWL
AFR25	AIR FILTER for R25
ABR25	METAL AIR BOWL for R25
RIVSS-18-4	1/8 Stainless Rivet/Stainless Mandrel - Length .400 - Grip Range (.188 - .250)
S142058-VS	1/4-20 X 5/8 PHIL TRUSS MACHINE SCREW 18-8 W/#516 VIBRASEAL ORANGE PATCH
SHW3	3in LONG COATED WEIGHT
SN1414	STAINLESS 1/4MPT X 1/4MPT NIPPLE
SSA14	SS304 MALE/FEMALE ADAPTOR 1/4 NPT X 1/4 NPT
SSC38	WORM GEAR CLAMP, S/S (.25-.63)
ST5030	VEEJET NOZZLE, BRASS 5030
STR14	40 MESH SUCTION LINE STRAINER 1/4 MNPT
WAAD-.75	WADDING FOR PUMP-UP FOAMER - 3/4in DIA.
WMS14	14 X 1 1/4 HEX W/H SMS SLOTT, S/S
WMS14A	5/16 X 1 1/2 STRAIGHT PLASTIC ANCHOR
WS-20CFM	TSUNAMI WATER SEPARATOR/AIR DRYER 20 CFM